# SOUTHWEST RESEARCH INSTITUTE®

**Fuels and Lubricants Research Division** 

## **Engine Oil Aeration Test**

(ASTM D6894)

#### **Specifications**

• API CH-4, CI-4 and CJ-4

#### **Objective**

• Determine the ability of an engine lubricant to resist aeration during engine operation.

#### **Field Service Simulated**

• This test provides a comparative index of the aeration resistance of engine lubricants used in medium- and heavy-duty truck diesel engines.

#### **Test Fixture**

- 1994 Navistar 7.3 L, V8, turbocharged, compression-ignition engine, rated at 160 kW at 3000 rpm.
- The engine uses the HEUI (hydraulically actuated, electronically controlled) unit injector fuel injection system.

#### **Test Parameters**

• The test engine is operated for 20 hours using 500 ppm diesel fuel at rated speed (3000 rpm) and load (160 kW) with the following controlled parameters:

Coolant outlet temp, °C	100
Fuel temp. °C	66
Inlet air temp, °C	30
Inlet air restriction, kPa	3.7

#### **Test Parts Evaluation**

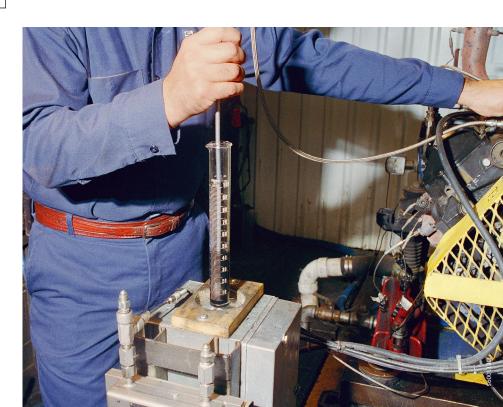
• None.

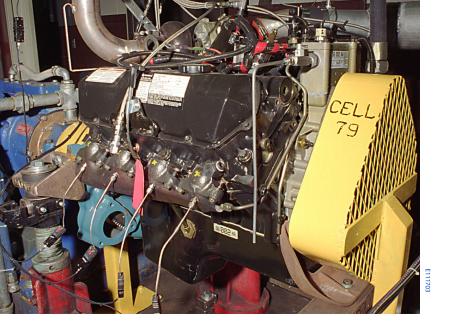
#### **Used Lubricant Analysis**

- Entrained air in lubricant (ASTM D0000 (evaluation at 1, 5 and 20 hours)
- Wear metals (ASTM D5185)

#### Pass/Fail Criteria

 At 20 hours, the maximum allowable amount of air entrained in the oil is 8%.





We welcome your inquiries. For additional information, please contact:

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